



ARDEX TECHNICAL UPDATE

Update 142

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To: ARDEX Sales Professionals, Sales Managers, Corporate (select); web; social media

From: ARDEX Technical Department

ARDEX / HENRY Adhesives and Gypsum Substrates

We are writing to confirm our recommendations for installing ARDEX and HENRY adhesives over gypsum substrates.

Gypsum substrates must be primed prior to receiving ARDEX and HENRY adhesives. The use of a primer ensures that the adhesive will have sufficient open time and working time.

For priming, either HENRY 336 or ARDEX P 51 can be used in accordance with the appropriate technical data sheet. Mixing instructions are detailed in the table below.

Primer	Mix
HENRY 336	Undiluted
ARDEX P 51	3 parts water to 1 part ARDEX P 51 by volume

Note that the adhesive dry time may be extended due to the reduced porosity of the substrate.

Should you have any questions on this information, please contact the ARDEX Technical Service Department.

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