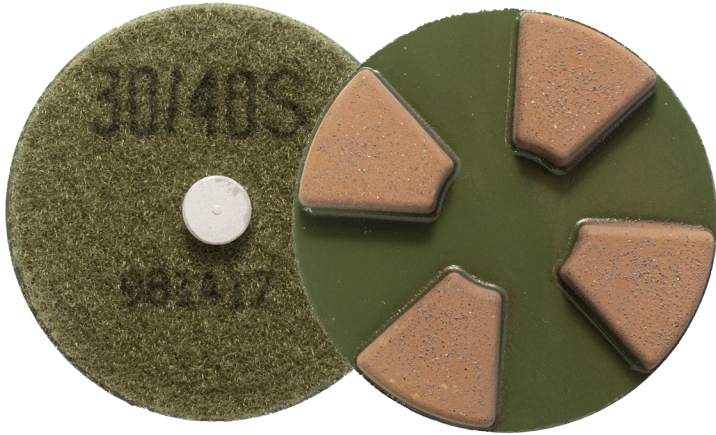


# FIRST CUT

The **3" Premium 4 Segment Transitional Diamond** is used as the first step on new, hard to very hard overlayment. Its unique design makes this more aggressive, so it can penetrate deeper and quicker than other transitionals but with less aggressive scratches than metal bonds for more efficient refinement.

- For use on very hard to hard overlayment
- Machine compatibility: Small (with applicable adaptor), medium and large planetary and rotary machines, including Scanmaskin, Husqvarna, HTC, SASE, and others
- Mount with Velcro or boss/velcro, or contact us for additional mounting options
- Expected lifespan 3,000-4,000 ft²
- Wet or dry grinding
- Grit range 30/40, 60/80, 100/120, soft or medium bond



Item #	Description	Size	Boss	Grit	Product Hardness	Concrete Hardness
7219	4 Segment - First Cut	3"	No Boss	30/40	Standard	Hard
7214	4 Segment - First Cut	3"	No Boss	60/80	Standard	Hard
7218	4 Segment - First Cut	3"	No Boss	120/140	Standard	Hard
7190	4 Segment - First Cut	3"	With Boss	30/40	Standard	Hard
7213	4 Segment - First Cut	3"	With Boss	60/80	Standard	Hard
7217	4 Segment - First Cut	3"	With Boss	120/140	Standard	Hard
7203	4 Segment - First Cut	3"	No Boss	30/40	Soft	Very Hard
7212	4 Segment - First Cut	3"	No Boss	60/80	Soft	Very Hard
7216	4 Segment - First Cut	3"	No Boss	120/140	Soft	Very Hard
7204	4 Segment - First Cut	3"	With Boss	30/40	Soft	Very Hard
7211	4 Segment - First Cut	3"	With Boss	60/80	Soft	Very Hard
7215	4 Segment - First Cut	3"	With Boss	120/140	Soft	Very Hard

# OVERLAYMENT EDGING

**BORIDE's** complete edging system improves the quality of edge work while eliminating the need for a metal bond cup wheel. The Easy Edge is a rigid cup wheel and our most aggressive. The Edge Flex and EdgeXcel are less aggressive alternatives to the Easy Edge. Their flexibility is ideal for uneven areas and more forgiving for new operators. Our corner tool is designed for a multi tool to get into those tough to reach areas. All our edging tools can be run wet or dry.

★ **Suggested Edging Process: No Metal step needed — 50 grit » 100 grit » 400 grit**

## CORNER TOOL



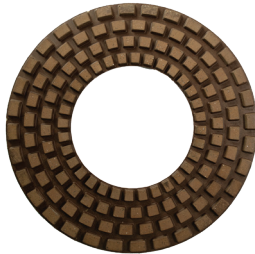
- Polish deep into corners and hard-to-reach areas
- Corners, edges, stairs, and door jambs
- Available in 30, 50, 100, 200 and 400 grit
- Recommend using wet for OSHA compliance
- Starter pack of each grit available. Item #696000B

## EASY EDGE



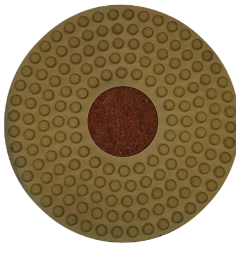
- Use with hand grinders or walk-behind grinders
- Threads/Adaptor: 5/8"- 11", Metric M14 and Hilti DGH150
- Available in 4", 5", 6" and 7"
- Expected lifespan 10-16 hours

## EDGE FLEX



- Grind non-flat surfaces like curbs and drains
- Expected lifespan 6 - 8 hours
- Velcro attachment requires adaptor available at BORIDE
- More forgiving for new operators

## EDGEXCEL



- Grind non-flat surfaces like curbs and drains
- Expected lifespan 6 - 8 hours
- Velcro attachment requires adaptor available at BORIDE
- More forgiving for new operators

Grit	Corner Tool	Easy Edge (5/8"-11" Thread)		Edge Flex		EdgeXcel Flex Pad	
	2 Pack	7"	5"	7"	5"	7"	5"
30	696030B2	695352B	695368B	695498B	695493B	695910	695900
50	696050B2	695361B	695369B	695499B	695494B	695911	695901
100	696100B2	695353B	695370B	695500B	695495B	695912	695902
200	696200B2	695354B	695371B	695501B	695496B	695913	695903
400	696400B2	695362B	695372B	695502B	695497B	-	-

# OVERLAYMENT POLISHING

**BORIDE's** transitional bond flooring diamonds are designed as a honing process to follow the First Cut 4 segment step metal bond process. The result of these diamonds is a superior floor with a more efficient process. Our resins are specifically designed to follow our transitional line. We offer both a Dry polishing and a Wet polishing resin. Our BSD resin line allows contractors to complete their overlayment polishing process with the same quality, long life and dependability for which BORIDE products have become known.

★ **Suggested Floor Process: Metal step if needed — 50 or 100 grit BORIDE Transitionals » 200 grit BORIDE Transitionals » BSD Wet or Dry Resins**

## BSD



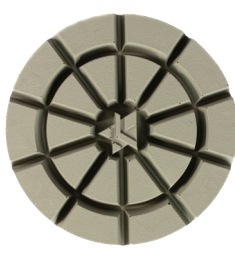
- Designed to follow the First Cut 4 segment
- Long life (10,000-15,000 ft²)
- Velcro attachment
- Medium and small planetary machines
- Available in soft, standard, or hard bonds

## PREMIUM TRANSITIONAL



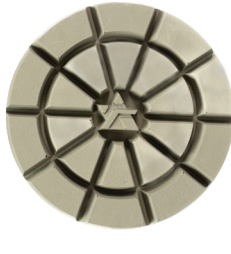
- Reduces metal bond steps
- Long life (10,000-15,000 ft²)
- Velcro attachment
- Medium and small planetary machines
- Available in soft, standard, or hard bonds

## WET RESINS



- Used for wet grinding applications
- Long life (6,000-8,000 ft²)
- Velcro attachment
- Designed to follow transitional steps

## DRY RESINS



- Used for dry grinding applications
- Long life (6,000-8,000 ft²)
- Velcro attachment
- Designed to follow transitional steps

Grit	BSD	Wet Resin	Dry Resin	Premium Transitional 3"
30	7134	-	-	7155
50	7130	-	-	7156
100	7127	-	-	7157
200	7137	-	-	7241
400	7131	8635	7371	-
800	7132	8636	7372	-
1500	7149	8637	7373	-
3000	-	8638	7374	-



POLISHABLE OVERLAYS PROCESS STEPS

TOOL	GRIT	DESCRIPTION	IMAGE
1 First Cut Premium 4 Seg	30/40 or 60/80	Expose the floor <i>*Choose grit depending on cure time and desired aggregate exposure</i>	
2 BSD Transitional or Premium 8 seg	50	Expose and hone the floor	
3 BSD Transitional or Premium 8 seg	100	Refined honing	
4 BSD Transitional or Premium 8 seg	200	Refined honing	
5 BSD Resin or TC Pad	400	Medium gloss polishing	
6 BSD Resin or TC Pad	800	High gloss polishing <i>(optional depending on desired finish)</i>	
7 BSD Resin or TC Pad	1500	Super high gloss polishing <i>(optional depending on desired finish)</i>	
8 Easy Edge	50 100 400	Edge honing and polishing	

Proud Members of



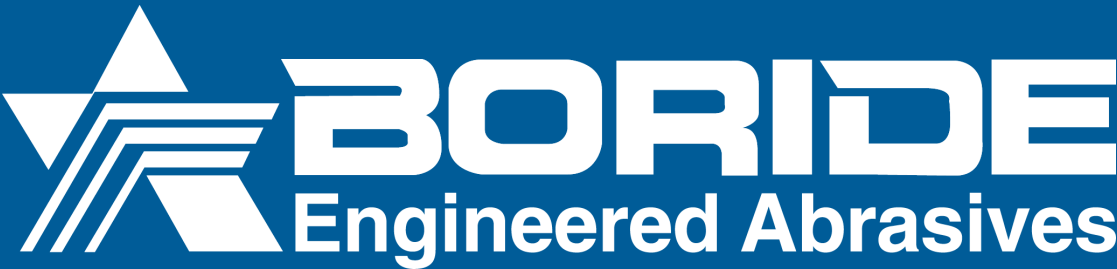
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