SAFETY DATA SHEET

SECTION 1 – PRODUCT AND COMPANY IDENTIFICATION

Manufacturer’s name and address: ARDEX Americas
400 Ardex Park Dr.
Aliquippa, PA 15001 USA

Supplier’s name and address: Refer to Manufacturer

Information Telephone No.: (888) 512-7339 or (724) 203-5000
Website Address: http://www.ardexamericas.com
24 Hr Emergency Telephone #: CHEM-TEL: 1-800-255-3924 OR 1-813-248-0585 (call collect)
Product Identifier: ARDEX N 23™ MICROTEC® GRAY
Product ID No.: 70048631
Trade Name/Synonyms: ARDEX N 23 GRAY
Material Use: Rapid Set Natural Stone and Tile Mortar
Uses Advised Against: No information available.

SECTION 2 – HAZARDS IDENTIFICATION

GHS Classification per 29 CFR 1910.1200 (OSHA HCS 2012) and HPR (WHMIS 2015)
- Skin corrosion/irritation, Category 1
- Serious eye damage/eye irritation, Category 1
- Carcinogenicity, Category 1A
- Specific target organ toxicity, repeated exposure, Category 1

GHS Pictograms

Signal Word
Danger

Hazard Statements
Causes severe skin burns and eye damage.
May cause cancer by inhalation.
Causes damage to lungs through prolonged or repeated inhalation.

Precautionary Statements
Obtain special instructions before use. (See Section 7.) Do not handle until all safety precautions have been read and understood. Do not breathe dust. Wash hands and exposed skin thoroughly after handling. Wear protective gloves/protective clothing/eye protection. Wash contaminated clothing before reuse. Protect from sunlight. Dispose of contents / container in accordance with federal, state, and local laws. Do not allow product to enter drains.

Hazards Not Otherwise Classified
None

% With Unknown Acute Toxicity: 85% by weight of this product consists of ingredients with unknown acute toxicity.
SECTION 3 – COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS #</th>
<th>% (by weight)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Crystalline silica, quartz</td>
<td>14808-60-7</td>
<td>30 – 60</td>
</tr>
<tr>
<td>Calcium aluminate cement</td>
<td>65997-16-2</td>
<td>10 – 30</td>
</tr>
<tr>
<td>Calcium sulfate</td>
<td>7778-18-9</td>
<td>10 – 30</td>
</tr>
<tr>
<td>Vinyl acetate copolymer</td>
<td>24937-78-8</td>
<td>1 – 5</td>
</tr>
<tr>
<td>Portland cement</td>
<td>65997-15-1</td>
<td>1 – 5</td>
</tr>
<tr>
<td>Limestone</td>
<td>1317-65-3</td>
<td>1 – 5</td>
</tr>
</tbody>
</table>

The exact percentages of the ingredients have been withheld by the manufacturer as trade secrets.

SECTION 4 – FIRST AID MEASURES

General: Call a Poison Center or doctor if you feel unwell.

Inhalation: Remove person to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms: call a doctor/physician.

Skin contact: Remove/Take off all contaminated clothing. Flush affected skin with gently flowing lukewarm water for at least 20 minutes. Seek immediate medical attention/advice.

Eye contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

Ingestion: Rinse mouth. Do NOT induce vomiting. Call a POISON CENTER or doctor/physician if you feel unwell.

Notes for Physician: Treat symptomatically.

Signs and symptoms of short-term (acute) exposure

- **Inhalation**: Symptoms may include coughing and irritation.
- **Skin**: Symptoms may include redness and itching. Contact with wet material, or moist areas of skin, causes skin burns.
- **Eyes**: Direct contact may strongly irritate or burn the eyes. Could cause blindness.
- **Ingestion**: Symptoms such as gastric pain, nausea, vomiting, and diarrhea may occur.

Effects of long-term (chronic) exposure: Skin thickening, cracking, or fissuring may occur. Prolonged inhalation may cause adverse lung effects with symptoms including coughing and shortness of breath. Repeated or prolonged inhalation of fine dusts may cause severe scarring of the lungs, a disease called silicosis, and alveolar proteinosis (lower lung disease).

Indication of need for immediate medical attention or special treatment

- Difficulty breathing persists after removing the person to fresh air.
- Any burn to the skin.
- Any exposure to the eye which causes irritation.
- Ingestion.

SECTION 5 – FIRE FIGHTING MEASURES

Suitable extinguishing media: Carbon dioxide, dry chemical powder, foam.

Unsuitable extinguishing media: Water. Contact with water may cause hydration and formation of caustic alkaline material.

Hazardous combustion products: Calcium oxide, calcium oxalate, vinyl acetate, acetic acid, formic acid, formaldehydes, carbon monoxide, and carbon dioxide.

Special fire-fighting procedures/equipment: Firefighters should wear proper protective equipment and self-contained breathing apparatus with full face piece operated in positive pressure mode. Move containers
from fire area if safe to do so. Water spray may be useful in cooling equipment exposed to heat and flame. After fires have been extinguished, carefully clean all equipment and surfaces exposed to fumes.

Environmental precautions: Do not allow material to enter drains or contaminate ground water system.

Fire hazards/conditions of flammability: Not flammable under normal conditions of use.


SECTION 6 – ACCIDENTAL RELEASE MEASURES

Personal precautions: Restrict access to area until completion of clean-up. All persons dealing with clean-up should wear the appropriate chemically protective equipment.

Protective equipment: Refer to Section 8 on this Safety Data Sheet, EXPOSURE CONTROLS / PERSONAL PROTECTION, for additional information on acceptable personal protective equipment.

Emergency Procedures: If a spill/release in excess of the EPA reportable quantity is made into the environment, immediately notify the national response center in the United States (phone: 1-800-424-8002). Outside of the U.S. call the emergency number listed in Section 1. US CERCLA Reportable quantity (RQ): None reported.

Methods and materials for containment and cleaning up: Ventilate area of release. Stop spill or leak at source if safely possible. Contain material, preventing it from entering sewer lines or waterways. Using HEPA vacuum, or other dustless methods, gather up spilled material and place in suitable container for later disposal (see Section 13).

Prohibited materials: Avoid adding water, material becomes alkaline when wet.

Environmental precautions: Do not allow product to enter drains or waterways. Do not allow material to contaminate ground water system.

Reference to other sections: See Section 13 for disposal information.

SECTION 7 – HANDLING AND STORAGE

Special instructions: While mixing the product according to the directions in its Technical Data Sheet, use local exhaust ventilation with a HEPA filtering system to control levels of dust in the work area.

Safe handling procedures: See Section 8 for additional information on Permissible Exposure Levels for individual components and recommendations for Personal Protection Equipment (PPE). Avoid breathing dust. Avoid contact with skin, eyes and clothing. Use localized ventilation system. Wash thoroughly after handling.

Storage requirements: Store in a cool, dry, well-ventilated area. Store away from heat and open flame. Avoid storing in direct sunlight. Store in original container. Keep tightly closed when not in use. Do not reuse empty container without commercial cleaning or reconditioning.

Incompatible materials: See Section 10.

Special packaging materials: Always keep in containers made of the same materials as the supply container.

SECTION 8 – EXPOSURE CONTROLS AND PERSONAL PROTECTION

Permissible Exposure Limits: No exposure limits have been established for the product itself. Below are exposure limits for the components in the product.

<table>
<thead>
<tr>
<th>Threshold Limit Values for the Ingredients</th>
<th>CAS #</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
</tr>
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<tbody>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>STEL</td>
</tr>
<tr>
<td>Material</td>
<td>CAS Number</td>
<td>TWA</td>
<td>TLV</td>
</tr>
<tr>
<td>--------------------------------------</td>
<td>------------</td>
<td>-----------</td>
<td>-----------</td>
</tr>
<tr>
<td>Limestone</td>
<td>1317-65-3</td>
<td>N/Av</td>
<td>N/Av</td>
</tr>
<tr>
<td>Calcium aluminate cement</td>
<td>65997-16-2</td>
<td>1 mg/m³</td>
<td>N/Av</td>
</tr>
<tr>
<td>Calcium sulfate</td>
<td>7778-18-9</td>
<td>10 mg/m³</td>
<td>N/Av</td>
</tr>
<tr>
<td>Portland cement</td>
<td>65997-15-1</td>
<td>1 mg/m³</td>
<td>N/Av</td>
</tr>
<tr>
<td>Vinyl acetate copolymer</td>
<td>24937-78-8</td>
<td>10 mg/m³</td>
<td>N/Av</td>
</tr>
<tr>
<td>Crystalline silica, quartz</td>
<td>14808-60-7</td>
<td>0.025 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

**SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>solid</td>
</tr>
<tr>
<td>Odor</td>
<td>No odor</td>
</tr>
<tr>
<td>pH</td>
<td>10 – 12</td>
</tr>
<tr>
<td>Boiling point</td>
<td>N/Ap</td>
</tr>
<tr>
<td>Melting/Freezing point</td>
<td>N/Av</td>
</tr>
<tr>
<td>Vapor pressure (mm Hg @ 20°C / 68°F)</td>
<td>N/Av</td>
</tr>
<tr>
<td>Vapor density (Air = 1)</td>
<td>N/Av</td>
</tr>
<tr>
<td>Volatile organic compounds (VOCs)</td>
<td>0 g/L</td>
</tr>
<tr>
<td>Particle size</td>
<td>N/Av</td>
</tr>
<tr>
<td>Flash point</td>
<td>N/Av</td>
</tr>
<tr>
<td>Flash point method</td>
<td>N/Av</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>N/Av</td>
</tr>
<tr>
<td>Viscosity</td>
<td>N/Av</td>
</tr>
</tbody>
</table>

**Appearance**
- Gray powder

**Odor threshold**
- N/Av

**Specific gravity**
- 2.7 – 3.1

**Coefficient of water/oil distribution**
- N/Av

**Solubility in water**
- < 55 g/L

**Evaporation rate (n-Butyl acetate = 1)**
- N/Av

**Vapors (% by weight)**
- N/Av

**Flammability classification**
- Not flammable

**Lower flammable limit (% by vol)**
- Not available

**Upper flammable limit (% by vol)**
- Not available

**Decomposition temperature**
- Not available

**Oxidizing properties**
- Not available
Explosion data: Sensitivity to mechanical impact / static discharge
  : Not expected to be sensitive to mechanical impact or static discharge.

SECTION 10 – REACTIVITY AND STABILITY INFORMATION

Reactivity  : Contact with water may cause hydration and formation of caustic calcium hydroxide.
Stability  : Stable under the recommended storage and handling conditions prescribed.
Hazardous reactions  : Hazardous polymerization does not occur.
Conditions to avoid  : High temperatures.
Materials to avoid and incompatibility  : Oxidizing agents.
Hazardous decomposition products  : None known, refer to hazardous combustion products in Section 5.

SECTION 11 – TOXICOLOGICAL INFORMATION

Routes of exposure  : Inhalation: YES  Skin Absorption: NO  Skin and Eyes: Yes  Ingestion: YES
Symptoms of exposure  : See Section 4.
Calculated Acute Toxicity Estimates for the Product
  Inhalation  : Not Available
  Oral  : Not Available
  Dermal  : Not Available
Toxicological data  : See below for individual ingredient acute toxicity data.

<table>
<thead>
<tr>
<th>Acute Toxicity Parameters for the Ingredients</th>
<th>CAS #</th>
<th>LC50, Inhalation mg/L, Rat, 4 hr</th>
<th>LD50, Oral mg/kg, rat</th>
<th>LD50, Dermal mg/kg, rabbit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Limestone</td>
<td>1317-65-3</td>
<td>N/Av</td>
<td>6,450</td>
<td>N/Av</td>
</tr>
<tr>
<td>Calcium aluminate cement</td>
<td>65997-16-2</td>
<td>N/Av</td>
<td>N/Av</td>
<td>N/Av</td>
</tr>
<tr>
<td>Calcium sulfate</td>
<td>7778-18-9</td>
<td>N/Av</td>
<td>&gt; 3,000</td>
<td>N/Av</td>
</tr>
<tr>
<td>Portland cement</td>
<td>65997-15-1</td>
<td>N/Av</td>
<td>N/Av</td>
<td>N/Av</td>
</tr>
<tr>
<td>Vinyl acetate copolymer</td>
<td>24937-78-8</td>
<td>N/Av</td>
<td>&gt; 1,000</td>
<td>N/Av</td>
</tr>
<tr>
<td>Crystalline silica, quartz</td>
<td>14808-60-7</td>
<td>N/Av</td>
<td>N/Av</td>
<td>N/Av</td>
</tr>
</tbody>
</table>

Skin corrosion or irritation  : Causes skin corrosion when wet.
Serious eye damage / eye irritation  : Causes eye burns. May cause blindness.
Respiratory or skin sensitization  : Portland cement may cause an allergic skin reaction, in hypersensitive individuals possibly due to trace amounts of chromium.
Germ cell mutagenicity  : None known.
Carcinogenic status  : This product contains Crystalline silica. Crystalline silica (respirable size) is classified as carcinogenic by inhalation by IARC (Group 1), ACGIH (Group A2), NTP (Group 1) and OSHA (OSHA Select carcinogen). No other components are listed as carcinogens by ACGIH, IARC, OSHA or NTP.
Reproductive toxicity  : None known.
Specific Target Organ Toxicity, Single Exposure  : May cause respiratory irritation.
Specific Target Organ Toxicity, Repeated Exposure  : May cause lung damage upon repeated or prolonged exposure.
Aspiration hazard: None known.
Additional information: N/Av

SECTION 12 – ECOLOGICAL INFORMATION

Environmental effects: The product should not be allowed to enter drains or water courses, or be deposited where it can affect ground or surface waters.
Ecotoxicological:
- Ecotoxicity: No data available.
- Biodegradability: No data available.
- Bioaccumulative potential: No data available.
- Mobility in soil: No data available.
- PBT and vPvB assessment: No data available.
- Other adverse effects: No data available.

SECTION 13 – DISPOSAL CONSIDERATION

Handling for disposal: Handle waste according to recommendations in Section 7.
Methods of disposal: You must test your waste using methods described in 40 CFR Part 261 to determine if it meets applicable definitions of hazardous wastes. Dispose in accordance with all applicable federal, state, provincial and local regulations. Contact your local, state, provincial or federal environmental agency for specific rules.
Packaging: Handle contaminated packaging in the same manner as the product.
RCRA: If this product, as supplied, becomes a waste in the United States, it may meet the criteria of a hazardous waste as defined under RCRA, Title 40 CFR 261. It is the responsibility of the waste generator to determine the proper waste identification and disposal method. For disposal of unused or waste material, check with local, state and federal environmental agencies.

SECTION 14 – TRANSPORTATION INFORMATION

<table>
<thead>
<tr>
<th>Regulatory Information</th>
<th>UN Number</th>
<th>Shipping Name</th>
<th>Class</th>
<th>Packing Group</th>
<th>Label</th>
</tr>
</thead>
<tbody>
<tr>
<td>TDG</td>
<td>None</td>
<td>This product is not regulated according to Canadian TDG regulations.</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>TDG Additional Information</td>
<td>None</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>49 CFR/DOT</td>
<td>None</td>
<td>This product is not regulated according to US DOT regulations.</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>49 CFR/DOT Additional Information</td>
<td>None</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

SECTION 15 – REGULATORY INFORMATION

Canadian Information: This product has been classified according to the hazard criteria of the Hazardous Products Regulations (HPR). This SDS contains all of the information required by the HPR.
Canadian Environmental Protection Act (CEPA) information: All ingredients listed appear on either the Domestic Substances List (DSL) or the Non- Domestic Substances List (NDSL).

US Federal Information: TSCA: All listed ingredients appear on the Toxic Substances Control Act (TSCA) inventory.
CERCLA Reportable Quantity (RQ) (40 CFR 117.302): None reported.

SARA TITLE III: Sec. 311 and 312, SDS Requirements, 40 CFR 370 Hazard Classes:
Imaginary (Acute) Health Hazard
Chronic Health Hazard.
Under SARA Sections 311 and 312, the EPA has established threshold quantities for the reporting of hazardous chemicals. The current thresholds are 500 pounds or the threshold planning quantity (TPQ), whichever is lower, for extremely hazardous substances and 10,000 pounds for all other hazardous chemicals.

SARA TITLE III: Sec. 313, Toxic Chemicals Notification, 40 CFR 372: This material is not subject to SARA notification requirements, since it does not contain any Toxic Chemical constituents above *de minimus* concentrations.

U.S. State Right To Know Laws
California Proposition 65: Warning! This product contains a chemical known to the State of California to cause cancer. It contains Crystalline silica, quartz.

Other State Right to Know Laws:

<table>
<thead>
<tr>
<th>Ingredient on State RTK Law?</th>
<th>CAS #</th>
<th>CA</th>
<th>MA</th>
<th>MN</th>
<th>NJ</th>
<th>PA</th>
<th>RI</th>
</tr>
</thead>
<tbody>
<tr>
<td>Limestone</td>
<td>1317-65-3</td>
<td>No</td>
<td>YES</td>
<td>No</td>
<td>YES</td>
<td>YES</td>
<td>YES</td>
</tr>
<tr>
<td>Portland cement</td>
<td>65997-15-1</td>
<td>No</td>
<td>YES</td>
<td>No</td>
<td>YES</td>
<td>YES</td>
<td>YES</td>
</tr>
<tr>
<td>Calcium sulfate</td>
<td>7778-18-9</td>
<td>No</td>
<td>YES</td>
<td>No</td>
<td>YES</td>
<td>YES</td>
<td>No</td>
</tr>
<tr>
<td>Crystalline silica, quartz</td>
<td>14808-60-7</td>
<td>No</td>
<td>YES</td>
<td>YES</td>
<td>YES</td>
<td>YES</td>
<td>YES</td>
</tr>
</tbody>
</table>

### SECTION 16 – OTHER INFORMATION

**HMIS Rating**

<table>
<thead>
<tr>
<th></th>
<th>* - Chronic Hazard</th>
<th>0 - Minimal</th>
<th>1 – Slight</th>
<th>2 – Moderate</th>
<th>3 – Serious</th>
<th>4 – Severe</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Health:</strong></td>
<td>*3 Flammability</td>
<td>0 Physical Hazard</td>
<td>1 PPE: G</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Disclaimer of Liability

The Information presented herein is supplied as a guide to those who handle or use this product and has been prepared in good faith by technically knowledgeable personnel. It is not intended to be all-inclusive. The manner and conditions of use and handling may involve other and additional considerations. Safe work practices must be employed when working with any materials. It is important that the end user determines the adequacy of the safety procedures employed during the use of this product. No warranty of any kind is given or implied. ARDEX Americas will not be liable for any damages, losses, injuries or consequential damages which may result from the use or reliance on any information contained herein.

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End of Document